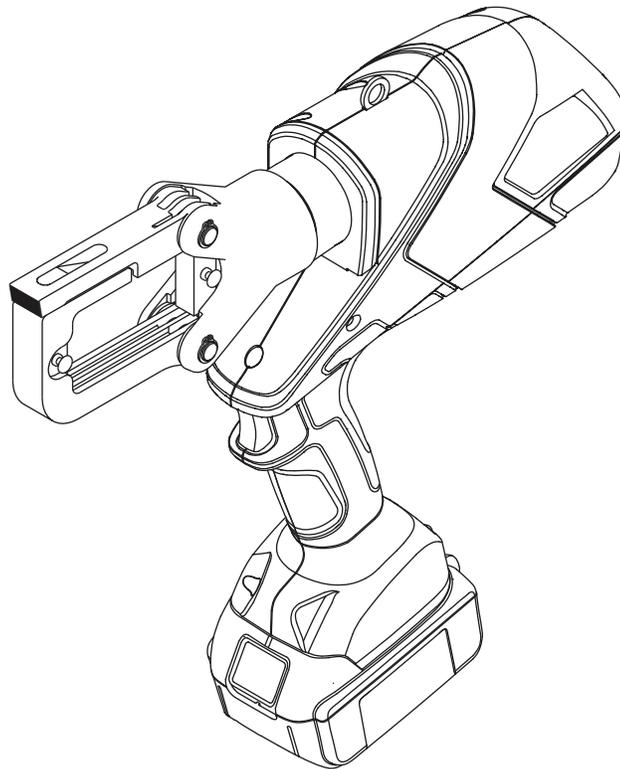


# OPERATION MANUAL



Serial Number



## **E6CCXLX GATOR<sup>®</sup> Battery-powered Tool**



**Read and understand** all of the instructions and safety information in this manual before operating or servicing this tool.

Register this product at [www.greenlee.com](http://www.greenlee.com)

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## Description

E6CCXLX Battery-powered, High-speed Tool is a hand-held, self-contained tools intended to crimp cable, cut cable and threaded rod, and punch holes with the proper adapters.

The tools has a retraction stop feature which allows the operator to stop the retraction motion of the ram to shorten cycle time.

The tool has a Bluetooth® connectivity and an LCD screen.

The tool is a protected by U.S. Patent No. 6,206,663, 6,276,186, 6,401,515, and 6,532,790.

### **Model X-E6CCXLX—FCC ID: 2AGL2X; IC ID: 20646X**

This device complies with Part 15 of the FCC Rules and with Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation

*Note: Change or modifications made to this equipment not expressly approved by Greenlee may void the FCC authorization to operate this equipment.*

## Safety

Safety is essential in the use and maintenance of Greenlee tools and equipment. This manual and any markings on the tool provide information for avoiding hazards and unsafe practices related to the use of this tool. Observe all of the safety information provided.

*Note: For body worn operation, this device has been tested and meets the FCC RF exposure guidelines for an uncontrolled environment. The maximum reported SAR value is 0.08 mW/g*

## Purpose of this Manual

This manual is intended to familiarize all personnel with the safe operation and maintenance procedures for the following Greenlee tool:

- E6CCXLX Battery-powered, High-speed Tool

Keep this manual available to all personnel.

Replacement manuals are available upon request at no charge at [www.greenlee.com](http://www.greenlee.com).



**Do not discard this product or throw away!**

For recycling information, go to [www.greenlee.com](http://www.greenlee.com).

All specifications are nominal and may change as design improvements occur. Greenlee Textron Inc. shall not be liable for damages resulting from misapplication or misuse of its products.

GATOR and Kwik Stepper are registered trademarks of Textron Innovations Inc.

Bluetooth is a registered trademark of Bluetooth SIG, Inc.

Blackburn is a registered trademark of Thomas & Betts.

# KEEP THIS MANUAL

## IMPORTANT SAFETY INFORMATION



### SAFETY ALERT SYMBOL

This symbol is used to call your attention to hazards or unsafe practices which could result in an injury or property damage. The signal word, defined below, indicates the severity of the hazard. The message after the signal word provides information for preventing or avoiding the hazard.

#### ⚠️ DANGER

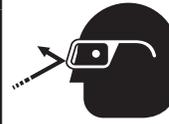
Immediate hazards which, if not avoided, **WILL** result in severe injury or death.

#### ⚠️ WARNING

Hazards which, if not avoided, **COULD** result in severe injury or death.

#### ⚠️ CAUTION

Hazards or unsafe practices which, if not avoided, **MAY** result in injury or property damage.



#### ⚠️ WARNING

Wear eye protection when operating or servicing this tool.

Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.



#### ⚠️ WARNING

Skin injection hazard:

Do not use hands to check for oil leaks. Oil under pressure easily punctures skin. If injured, seek medical attention immediately to remove oil.

Failure to observe this warning could result in serious injury, gangrene, or death.



#### ⚠️ WARNING

Do not use solvents or flammable liquids to clean the tool body. Solvents or flammable liquids could ignite and cause serious injury or property damage.



#### ⚠️ WARNING

Read and understand all of the instructions and safety information in this manual before operating or servicing this tool.

Failure to observe this warning could result in severe injury or death.



#### ⚠️ WARNING

Electric shock hazard:

This tool is not insulated. When using this unit on or near energized electrical lines, use proper personal protective equipment.

Failure to observe this warning could result in severe injury or death.

#### ⚠️ WARNING

An incomplete crimp can cause a fire.

- Use proper die, connector, and cable combinations. Improper combinations can result in an incomplete crimp.
- The relief valve sounds and the ram automatically retracts to indicate a completed crimp. If you do not hear the sound of the relieve valve or the ram does not automatically retract, the crimp is not complete.

Failure to observe these warnings could result in severe injury or death.



#### ⚠️ WARNING

Pinch points:

- Remove battery before changing dies, adapters, or jaws.
- Keep hands away from the crimping tool head when crimping.

Failure to observe these warnings could result in severe injury or death.

## **IMPORTANT SAFETY INFORMATION**

### **⚠ WARNING**

Do not dispose of batteries in a fire. They will vent fumes and may explode.

Failure to observe this warning could result in severe injury from harmful fumes or burns from flying debris.

### **⚠ WARNING**

Remove the battery before transporting the T version of this tool by air.

Failure to observe this warning could result in severe injury or death.

### **⚠ WARNING**

- Inspect tool and dies before use. Replace any worn or damaged parts. A damaged or improperly assembled tool can break and strike nearby personnel.
- Carrying strap is for carrying only, not to be used to hang or suspend tool.

Failure to observe these warnings could result in severe injury or death.

### **⚠ CAUTION**

- Do not use this tool for continuous use. After 30 to 40 cycles, allow the tool to cool for 15 minutes.
- Do not secure this tool in a vise. This tool is designed for hand-held operation.
- This tool may be used in damp or wet environments; however, air-drying is recommended before use if the tool becomes soaked. Damage may result when the tool is operated prior to thorough drying when electrical components are soaked.
- Use this tool for the manufacturer's intended purpose only.

Failure to observe these precautions may result in injury or property damage.

### **⚠ CAUTION**

Do not allow anything to contact the battery terminals.

- Do not immerse the batteries in liquid. Liquid may create a short circuit and damage the battery. If batteries are immersed, contact your service center for proper handling.
- Do not place the battery into a pocket, tool pouch, or tool box with conductive objects. Conductive objects may create a short circuit and damage the battery.
- Do not place a battery on moist ground or grass. Moisture may create a short circuit and damage the battery.

Failure to observe these precautions may result in injury or property damage.

### **⚠ CAUTION**

- Do not store the battery at more than 122 °F (50 °C) or less than -4 °F (-20 °C). Damage to the battery can result.
- Do not use another manufacturer's charger. Other manufacturers' chargers may overcharge and damage the battery.
- Do not attempt to open the battery. It contains no user-serviceable parts.

Failure to observe these precautions may result in injury or property damage.

### **⚠ CAUTION**

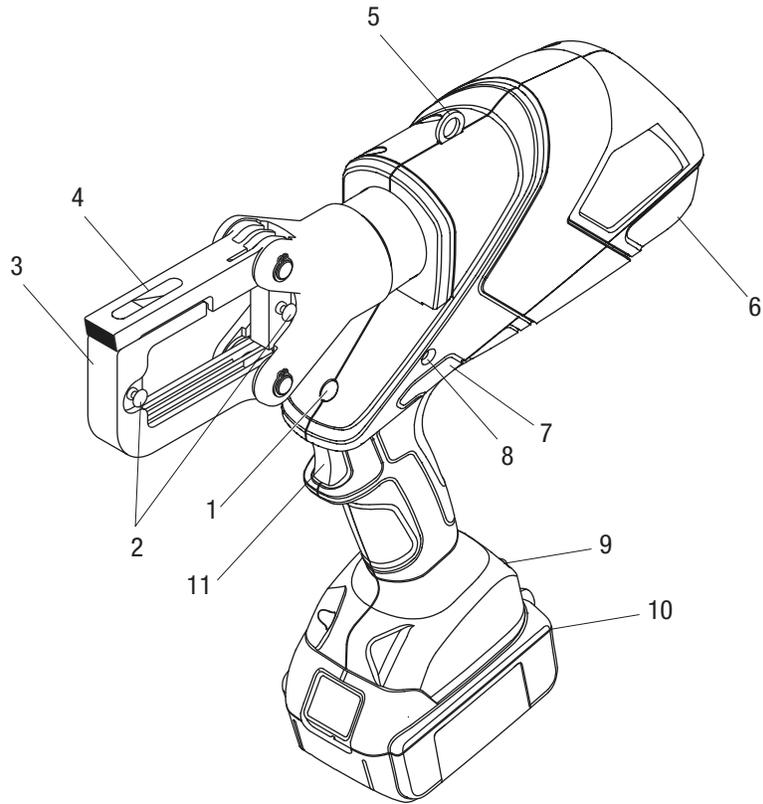
Do not perform any service or maintenance other than as described in this manual. Injury or damage to the tool may result.

Failure to observe this precaution may result in injury and property damage.

*Note: Keep all decals clean and legible, and replace when necessary.*

## Identification

1. LED Work Light (white)
2. Adapter Release Buttons
3. Head
4. Latch (for opening head)
5. Lanyard Ring
6. Housing
7. Retract Button
8. LED Indicator (red)
9. LCD Screen
10. Battery
11. Trigger



## Specifications

### Tool

Length .....	15.3" (388 mm)
Width .....	3.00" (76 mm)
Height (with battery) .....	12.9" (328 mm)
Weight .....	10.2 lb (4.6 kg)
Crimping Force.....	6.7 tons (60 kN)
Hydraulic Oil.....	52057878 biodegradable hydraulic fluid
Recommended Operating Temperature Range.....	5 °F to 122 °F (-15 °C to 50 °C)

### Crimping Tool

Maximum Crimping Cable Size..... 600 kcmil copper; 350 kcmil aluminum

### Cutting Tool

Maximum Cutting..... 1-1/2" (40 mm) kcmil aluminum or copper

Battery Charger .....

Read the instructions supplied with the battery charger

**Operation**
**⚠ WARNING**

- Inspect tool and dies before use. Replace any worn or damaged parts. A damaged or improperly assembled tool can break and strike nearby personnel.
- Carrying strap is for carrying only, not to be used to hang or suspend tool.

Failure to observe these warnings could result in severe injury or death.

**⚠ CAUTION**

- Do not use this tool for continuous use. After 30 to 40 cycles, allow the tool to cool for 15 minutes.
- Do not secure this tool in a vise. This tool is designed for hand-held operation.
- This tool may be used in damp or wet environments; however, air-drying is recommended before use if the tool becomes soaked. Damage may result when the tool is operated prior to thorough drying when electrical components are soaked.
- Use this tool for the manufacturer's intended purpose only.

Failure to observe these precautions may result in injury or property damage.


**⚠ WARNING**

Electric shock hazard:

This tool is not insulated. When using this unit on or near energized electrical lines, use proper personal protective equipment.

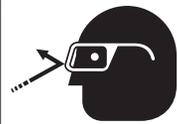
Failure to observe this warning could result in severe injury or death.

**Charging the Battery**

Read the instructions supplied with the battery charger.

**LED Work Light (white)**

This LED automatically turns on when the trigger is pulled. It remains on for 10 seconds after the trigger is released.


**⚠ WARNING**

Wear eye protection when operating or servicing this tool.

Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.

**LED Indicator (red)**

This tool is equipped with a special circuit board incorporating several important features to inform the user about the current status of the unit. The LED signals in the following cases:

What happens	Signal	What it means
Constant light for 20 seconds at end of cycle	■	Battery charge is below 17 V at beginning of cycle*
Tool will <b>not</b> start, and constant light for 20 seconds when trigger is released	■	Battery charge is below 16 V at beginning of cycle*
Tool will stop, and constant light for 20 seconds after trigger is released	■	Battery voltage drops below 13 V during cycle*
Tool will stop, and flashing light for 20 seconds when trigger is released	● ● ● ●	Motor current exceeds 20 A during cycle
		Circuit has become too hot
Flashing light for 20 seconds at end of cycle	● ● ● ●	Send tool in for service

\* Running the battery below 16 V can damage the battery.


**⚠ WARNING**

Pinch points:

- Remove battery before changing dies, adapters, or jaws.
- Keep hands away from the crimping tool head when crimping.

Failure to observe these warnings could result in severe injury or death.

## Operation—Crimping

### Setup

1. Open the tool head.
2. Remove any accessories from the tool head.
3. Select the appropriate set of dies. Use the table provided below to select the corresponding adapter set.
4. Install the adapters and dies—one set in each groove. If either the adapters or dies have W-type tabs, lock them in place with the W-type detents.

**Important:** W-type dies must be locked into place or the die detents will be damaged.

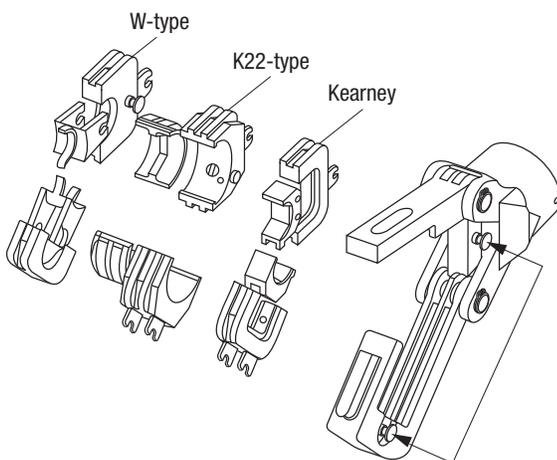
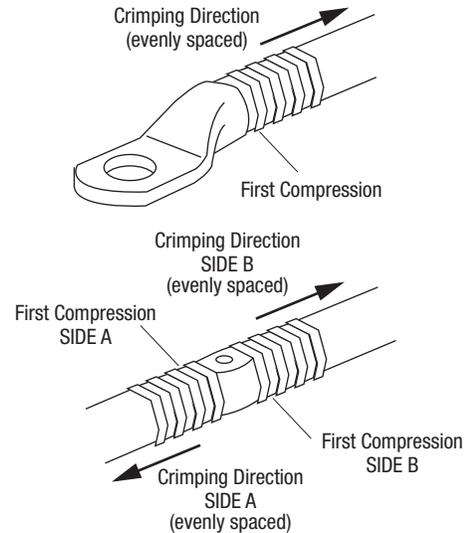
5. Visually check the dies to ensure that they are aligned correctly so that they will complete the crimping operation.
6. Close the tool head.

### Accessory Table

Dies	Adapter Set
Greenlee K22, KA22, KC22-type	UA22
Greenlee W-type	UAW
Kearney “OD”	UAK
Thomas & Betts “6TON”	UAK
D3 Profile	UAW
Blackburn® “O”	UAK
Huskie “HT”	UAK
FCI Burndy “W”	UAW
Huskie “HT-58”	UAW
ILSCO “ND-60”	UAW
Izumi “N58”	UAW
Panduit “CD-2001”	UAW

### Preparing the Cable

Follow the lug manufacturer’s instructions for appropriate cable strip length.

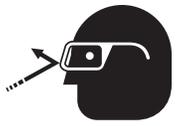


**Important:** W-type dies must be locked into place or the die detents will be damaged.

**W-type Detents:** Press and slide the adapter and/or die into place. Release to lock.

## Operation—Crimping (cont'd)

### Crimping Procedure

	<b>⚠ WARNING</b>
	<p>Wear eye protection when operating or servicing this tool.</p> <p>Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.</p>

<b>⚠ WARNING</b>
<p>An incomplete crimp can cause a fire.</p> <ul style="list-style-type: none"> <li>• Use proper die, connector, and cable combinations. Improper combinations can result in an incomplete crimp.</li> <li>• The relief valve sounds and the ram automatically retracts to indicate a completed crimp. If you do not hear the sound of the relieve valve or the ram does not automatically retract, the crimp is not complete.</li> </ul> <p>Failure to observe these warnings could result in severe injury or death.</p>

1. Press the latch and open the tool head.
2. Insert the properly assembled connector into the tool head.
3. Close the tool head.
4. Depress the trigger to advance the ram. Hold the trigger down until the ram automatically begins to retract.

*Note: If the crimping tool does not automatically retract, the crimp is incomplete.*

*It is normal for the battery load display to light at both the beginning and near the end of the crimping cycle.*

5. Release the trigger until the ram retracts

completely.

6. To stop the ram from returning fully, activate the trigger for a brief moment. This activation will close the retraction valve and stop the retraction motion.
7. Lift the latch to open the crimping head and remove the connector.

*Note: If it is necessary to retract the ram before a crimp cycle is complete, push the retract button. Pushing the retract button will result in complete retraction of the ram.*

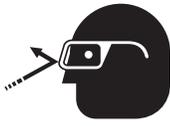
*After completing the last crimp on an aluminum connector, wipe off the excess oxide inhibitor.*

### Retraction Stop

1. To stop the ram from returning fully, activate the trigger for a brief moment. This activation will close the retraction valve, stop the retraction motion, and set the semi-automatic retraction stop position.
2. Depress the trigger to advance the ram. Hold the trigger down until the ram automatically retracts. The ram will partially retract to the set position and allow the tool to be repositioned.
3. If full retraction is desired, release the trigger at the end of the crimp.

## Operation—Cutting

	<b>⚠ WARNING</b>
	<p>Electric shock hazard:</p> <p>This tool is not insulated. When using this unit on or near energized electrical lines, use proper personal protective equipment.</p> <p>Failure to observe this warning could result in severe injury or death.</p>

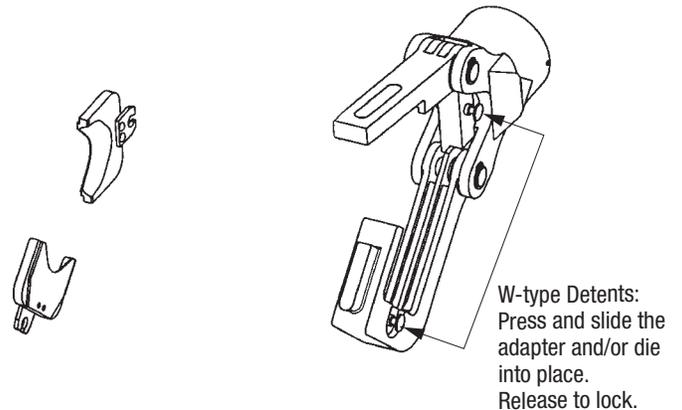
	<b>⚠ WARNING</b>
	<p>Wear eye protection when operating or servicing this tool.</p> <p>Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.</p>

### Setup

1. Open the tool head.
  2. Remove any accessories from the tool head.
  3. Select the appropriate set of blades, using the table provided on this page.
  4. Install one blade in each groove. If the blades have W-type tabs, lock them in place with the W-type detents.
- Important:** W-type dies must be locked into place or the die detents will be damaged.
5. Visually check the blades to ensure that they are aligned correctly so that they will complete the butting operation.
  6. Close the tool head.

### Accessory Table

Task	Blade
Copper and aluminum 26 mm (1.00") max.	UC26
Copper and aluminum 40 mm (1.56") max.	UC40
ACSR Copperweld ACAR Guy strand EHS guy strand Ground rod Anchor rod Soft bolts Rebar	UCACSR
Threaded rod	Threaded rod



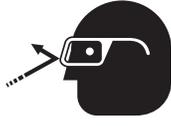
**Important:** W-type dies must be locked into place or the die detents will be damaged.

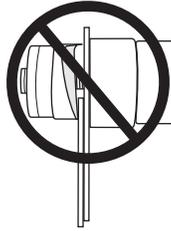
### Cutting Procedure

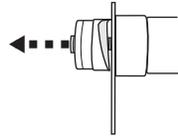
1. Press the latch and open the tool head.
2. Position the item to be cut in the tool head.
3. Close the tool head.
4. Pull the trigger to cut the item.
5. Release the trigger when the cut is complete.
6. The ram returns automatically.

**Operation – Punching**

	<p><b>⚠ WARNING</b></p>
	<p>Electric shock hazard: Do not use this tool as a punch driver on or near live circuits. This includes, but is not limited to, the following circumstances:</p> <ul style="list-style-type: none"> <li>• Energized electrical lines</li> <li>• Energized circuit breaker panels and fuse boxes</li> <li>• Junction boxes with energized circuits</li> </ul> <p>Failure to observe this warning could result in severe injury or death.</p>

	<p><b>⚠ WARNING</b></p>
	<p>Wear eye protection when operating or servicing this tool. Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.</p>

	<p><b>⚠ WARNING</b></p>
	<p>Do not attempt to punch a hole through two or more thicknesses of material. This will bend or break the draw stud, and could throw parts with great force. Failure to observe this warning could result in severe injury or death.</p>

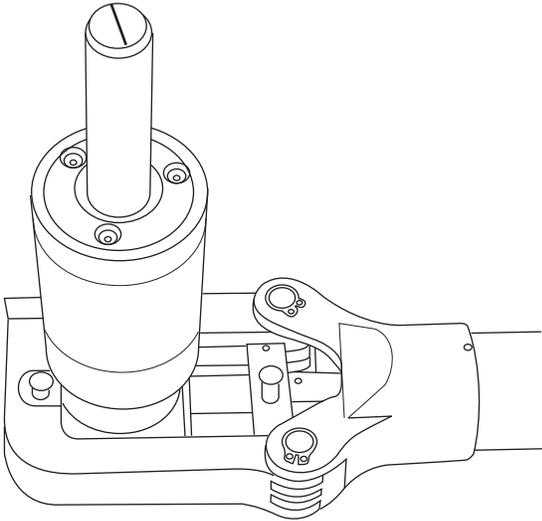
	<p><b>⚠ WARNING</b></p>
	<p>A component failure could throw broken parts.</p> <ul style="list-style-type: none"> <li>• Do not allow anyone to stand in front of the punch.</li> <li>• Close access doors or covers on any equipment that is in line with the punch.</li> </ul> <p>Failure to observe this warning could result in severe injury or death.</p>

<p><b>⚠ WARNING</b></p>
<p>Set up the tool properly. An improper setup could cause a component to fail and strike nearby personnel with great force.</p> <ul style="list-style-type: none"> <li>• Thread the punch completely onto the draw stud. All of the punch threads must be engaged by the draw stud threads. Incomplete assembly could cause a component failure.</li> <li>• Use only Greenlee punches, dies, and draw studs. Other manufacturers' components might not withstand the forces generated by this punch driver.</li> </ul> <p>Failure to observe these warnings could result in severe injury or death.</p>

## Operation—Punching (cont'd)

### Setup and Punching Procedure

1. Open the tool head.
2. Remove any accessories from the tool head.
3. Install the punch driver so that the drive piston is toward the yoke, as shown.



4. Close the tool head.
5. Select the punch, die, and draw stud to make the appropriate size hole. Refer to the illustrations on the following pages.
6. Determine and mark the exact location for the hole. Use a Greenlee Kwik Stepper® drill bit to drill a hole that is slightly larger than the draw stud. This is the pilot hole.
7. Push the retract button and hold the button until the ram is completely retracted.

8. Thread the 3/4" draw stud or 3/4" adapter completely into the punch driver. Refer to the illustrations on the following pages.

*Note: For a punch and die with a 3/8" center hole, thread the 3/8" draw stud into the end of the 3/4" adapter.*

9. Install a spacer, if necessary. Refer to the illustrations on the following pages.
10. Slide the die over the draw stud with the open end of the die facing away from the punch driver.
11. Insert the draw stud through the pilot hole.
12. Thread the punch onto the draw stud with the cutting surfaces of the punch facing the material. Tighten the punch by hand until the spacer, die, material, and punch contact each other.

*Note: All of the punch threads must be engaged by the draw stud threads. If any of the punch threads are not engaged, disassemble the setup, remove the spacer, and reassemble the setup.*

13. Pull the trigger.

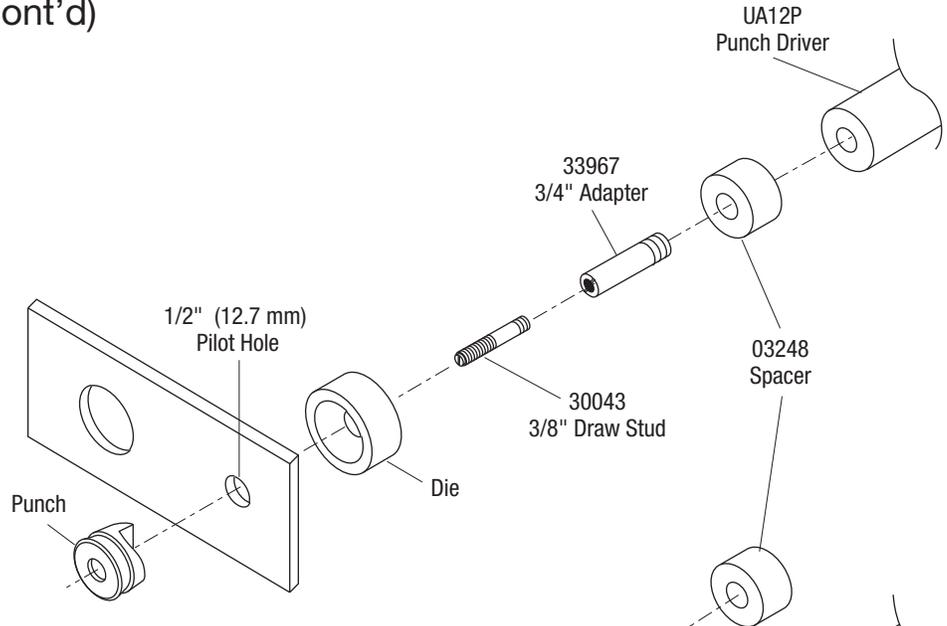
*Note: A "popping" sound indicates that the tool has reached relief pressure. This may indicate that the attempted operation is beyond the capacity of the tool.*

14. Release the trigger when the punch completes the hole. The ram returns automatically.
15. Unscrew the punch. Remove slugs from the die. Remove the spacer and unscrew the draw stud.

**Operation—Punching (cont'd)**

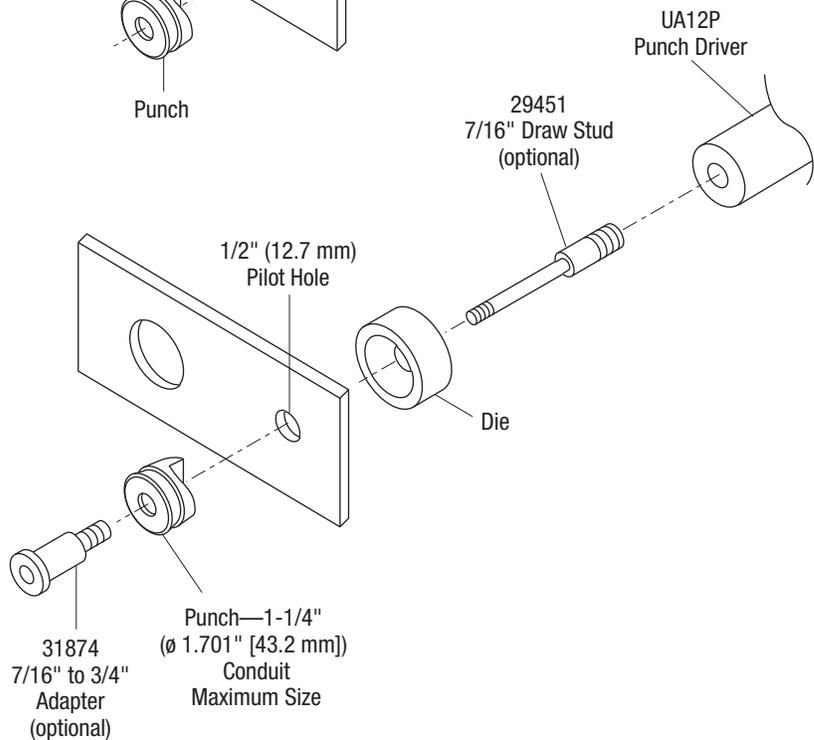
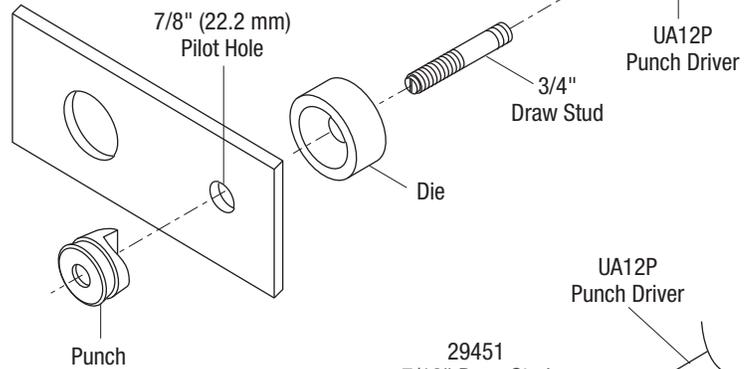
**Round Punches**

Metric: 22.5 mm (max.)  
 Conduit Size: 1/2" (max.)  
 Actual Size: 0.885" (max.)



**Round Punches**

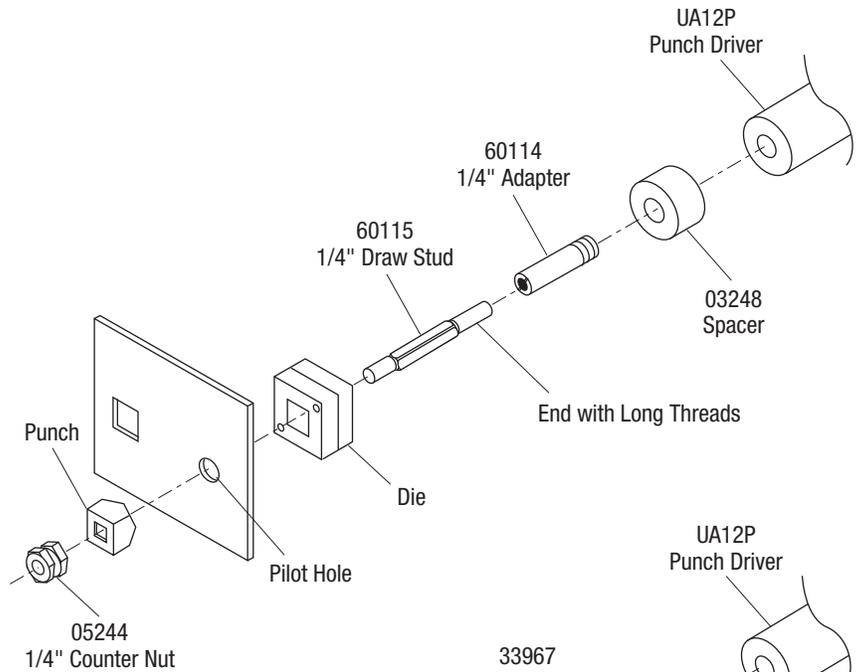
Metric: 28.3 mm to 61.5 mm  
 Conduit Size: 3/4" to 2"  
 Actual Size: 1.115" to 2.416"



**Operation—Punching (cont'd)**

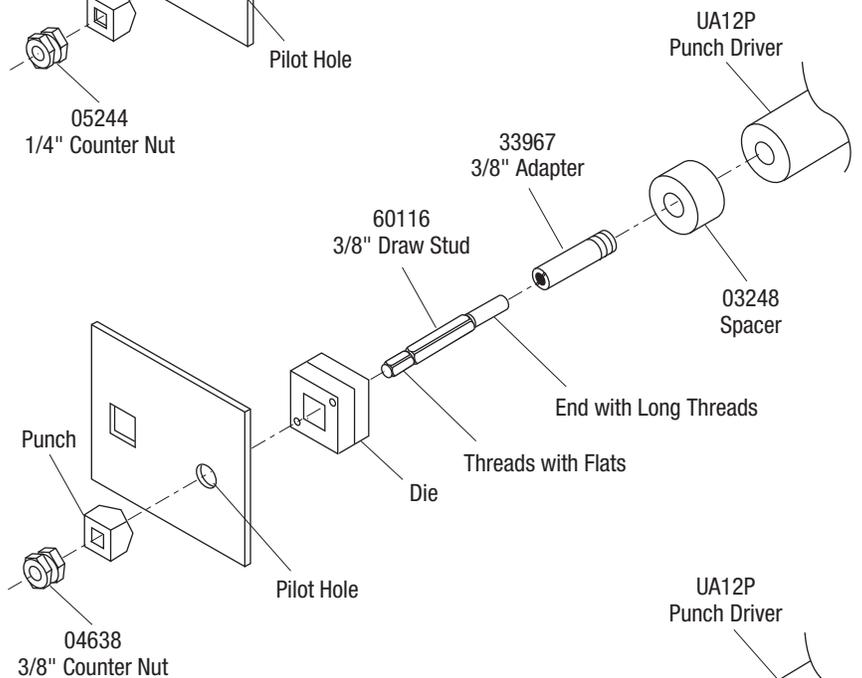
**Square and Rectangular Punches**

Metric: 12.7 mm square  
 Inches: 1/2" square  
 Metric: 11.1 mm x 22.2 mm rectangular  
 Inches: 7/16" x 7/8" rectangular



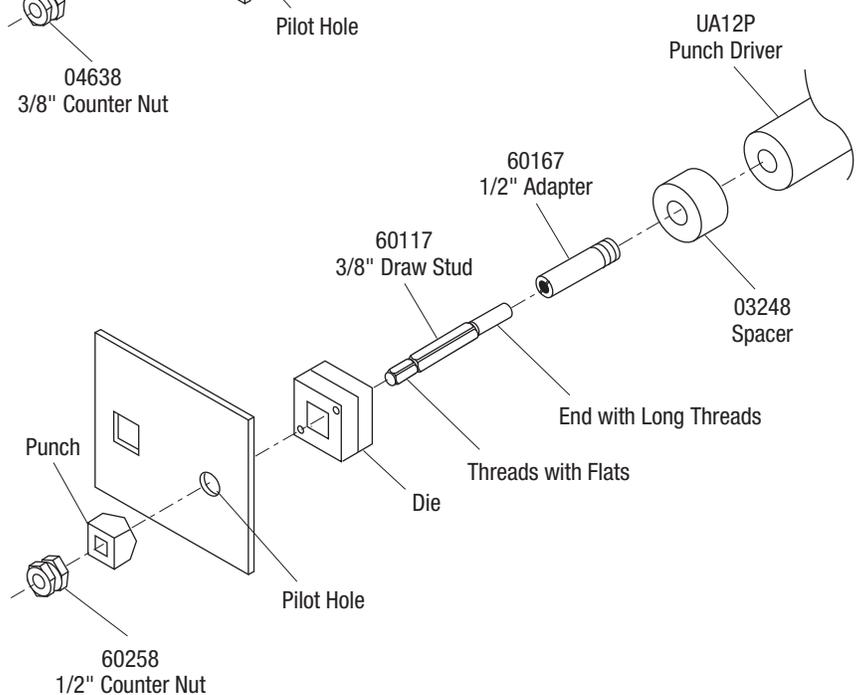
**Square and Rectangular Punches**

Metric: 15.9 mm to 24.0 mm square  
 Inches: 5/8" to 0.945" square  
 Metric: 17.0 mm x 19.0 mm rectangular  
 Inches: 0.670" x 0.749" rectangular



**Square and Rectangular Punches**

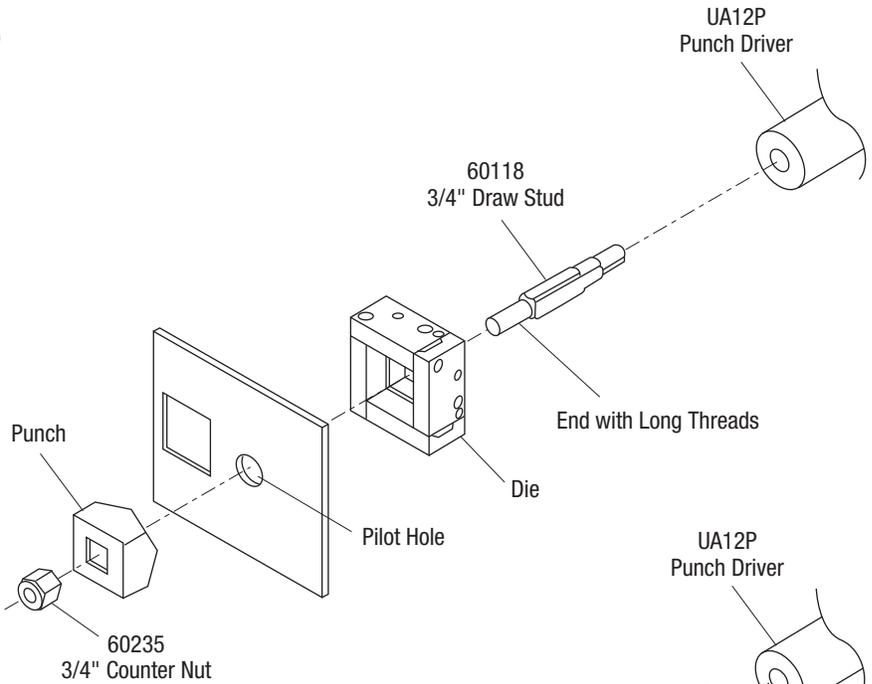
Metric: 25.4 mm square  
 Inches: 1" square  
 Metric: 19.1 mm x 29.0 mm to 31.8 mm x 35.1 mm rectangular  
 Inches: 0.750" x 1.140" to 1.250" x 1.380" rectangular



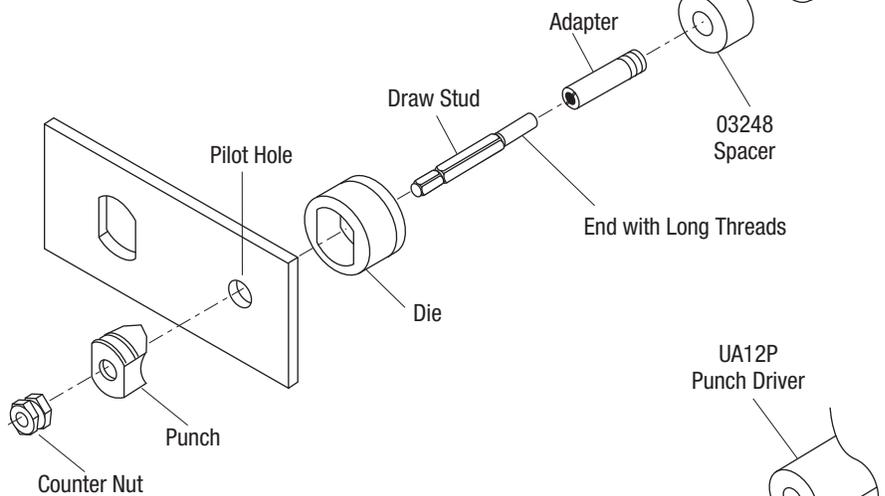
**Operation—Punching (cont'd)**

**Square and Rectangular Punches**

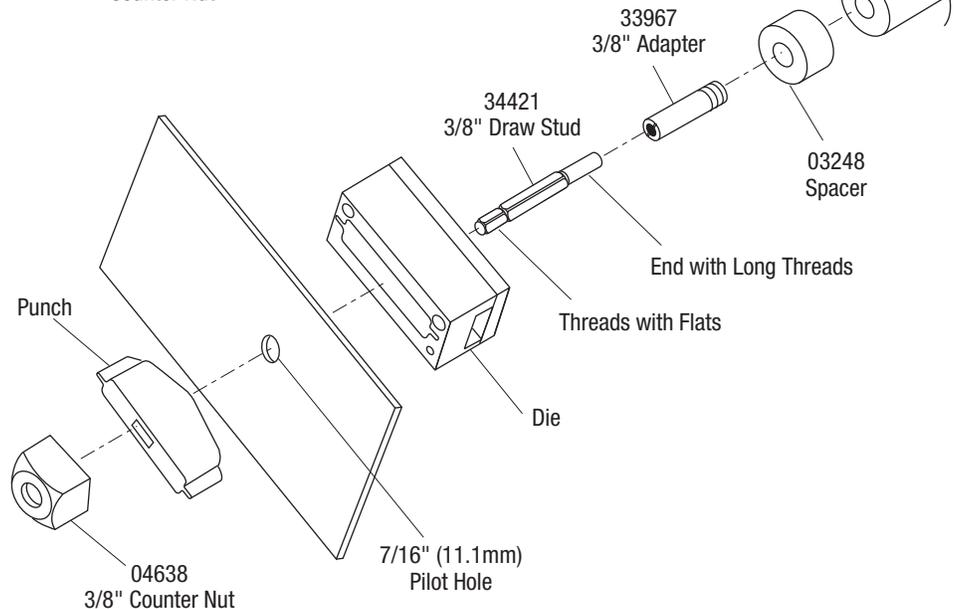
Metric: 46.0 mm to 68.0 square  
 Inches: 1.811" to 2.677" square  
 Metric: 33.3 mm x 66.7 mm to  
 35.0 mm x 65.0 mm rectangular  
 Inches: 1.312" x 2.625" to  
 1.378" x 2.559" rectangular



**"D", Double "D", and Key Punches**



**Electronic Connector Panel Punches**



**Available Adapters**

<b>Adapter</b>	<b>Greenlee Part No.</b>	<b>Description</b>
UA22	50070622	Adapter for Greenlee 22-Series dies
UAK	50070339	Adapter for Kearney and T&B dies
UAW	50070355	Adapter for W-type dies, D3
UC26	50067141	Cutter blades for copper and aluminum 26 mm (1") max.
UC40	50070363	Cutter blades for copper and aluminum 40 mm (1-1/2") max.
UCACSR	50070371	Cutter blades for ACSR, ACAR, standard guy wire, EHS guy wire, copperweld, ground rod, anchor rod, soft bolts, rebar
UCUNC14	50070380	Cutter blades for 1/4" threaded rod
UCUNC38	50070398	Cutter blades for 3/8" threaded rod
UCUNC12	50072749	Cutter blades for 1/2" threaded rod
UA12P	50118900	Punch driver adapter

## Die Selection

Crimps made on copper cable with Greenlee KC22-type dies and the copper connectors listed here are cUL and UL classified.

Crimps made on copper or aluminum cable with Greenlee KA22-type dies and the dual-rated aluminum connectors listed here are cUL and UL classified.

Refer to “Connector Selection” for brand names and model numbers of appropriate lugs as well as crimping instructions.

W-type or X-type dies can be used to crimp 8 AWG to 500 kcmil copper and 8 AWG to 4/0 AWG aluminum.

### Dies for Copper Connectors

Catalog No.	UPC No.	Cable Size	Color Code
KC22-8	03079	8 AWG	Red
KC22-6	03080	6 AWG	Blue
KC22-4	03081	4 AWG	Gray
KC22-2	03082	2 AWG	Brown
KC22-1	03083	1 AWG	Green
KC22-1/0	03084	1/0 AWG	Pink
KC22-2/0	03085	2/0 AWG	Black
KC22-3/0	03086	3/0 AWG	Orange
KC22-4/0	03087	4/0 AWG	Purple
KC22-250	03088	250 kcmil	Yellow
KC22-300	03089	300 kcmil	White
KC22-350	03090	350 kcmil	Red
KC22-400	03091	400 kcmil	Blue
KC22-500	03092	500 kcmil	Brown
KC22-600	03093	600 kcmil	Green

### Dies for Dual-rated Aluminum Connectors

Catalog No.	UPC No.	Cable Size
KA22-8	06744	8 AWG
KA22-6	06745	6 AWG
KA22-4	06746	4 AWG
KA22-2	06747	2 AWG
KA22-1	06749	1 AWG
KA22-1/0	06750	1/0 AWG
KA22-2/0	06751	2/0 AWG
KA22-3/0	06752	3/0 AWG
KA22-4/0	06753	4/0 AWG
KA22-250	06754	250 kcmil
KA22-300	06755	300 kcmil
KA22-350	06756	350 kcmil

## Connector Selection

**Tool Range:** Copper — 8 AWG to 600 kcmil; Dual-rated Aluminum — 8 AWG to 350 kcmil

When used with KC22-type dies, this tool is cUL and UL classified for use with the following connector brands:

Connector Type	Barrel Type	Anderson	Blackburn®	Burndy	ILSCO	Panduit	T&B	Penn-Union	No. of Crimps*
Copper Splice	Short	VHSS	CSP	YS-L	CT	SCSS/SCS	54504–54520	BCU	A
	Long	VHS	CU	YS	CTL	SCL/SCH	54804–54820	BBCU	B
Copper Lugs	Short	VHCS	CTL-2/CTL	YA-2LN/YA-L/YA-2L YA/YA-L-TC/YA-L-2TC	CSW CRA/CRB	LCAS/LCA LCD	54104–54120 54204–54218	BLU	A
	Long	VHCL	CTL-L/LCN	YA-2N	CLN/CLW CRA-L/CRB-L CRA-2L/CRB-2L	LCB/LCC	54930BE–54920BE 54850BE–54878BE	BBLU	B

When used with KA22-type dies, this tool is cUL and UL classified for use with the following connector brands:

Connector Type	Barrel Type	Anderson	Blackburn®	Burndy	ILSCO	Panduit	T&B	Penn-Union	No. of Crimps*
Dual-rated Aluminum Splice	—	VACS	ASP	YS-A	AS ASN	SA **	60501–60565	PIK	C
Dual-rated Aluminum Lugs	—	VACL	ATL	YA-A YA-ATN	ACL/ACN 2ACL/2ACN ALNS/ALNN/ALND	LAA/LAB **	60101–60166 60230–60267	BLUA	C



\* Use the number of crimps listed in the last column instead of the number provided with the connector:

A — 8 to 1/0 AWG: 1 crimp  
2/0 AWG to 600 kcmil: 2 crimps

B — 8 to 1/0 AWG: 2 crimps  
2/0 to 3/0 AWG: 3 crimps  
4/0 AWG to 600 kcmil: 4 crimps

C — 8 to 2 AWG: 2 crimps  
1 to 3/0 AWG: 3 crimps  
4/0 AWG to 350 kcmil: 4 crimps

## LCD Screen

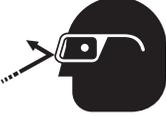
This tool has an LCD screen, which displays information about the tool. Turn on the screen by inserting the battery and jogging the tool. If there are any problems with the tool, an error code appears.

Error Code	Meaning
1	Overcurrent fuse
2	Overcurrent comparator
3	Overheated circuit board
4	Overheated battery
5	Battery empty; operation stops
6	Faulty crimp; complete cycle
7	Faulty crimp; incomplete cycle
8	Low battery
9	Battery empty; tool won't run
10	Real-time clock battery low
11	Tool deactivated
12	Service necessary
13	Real-time clock not found
14	Bluetooth® unit not found
15	
16	Pressure sensor not found
17	Burst pressure exceeded
18	Battery temperature too low

If there is no error code, cycle through the various displays using the left and right buttons on either side of the screen. There are seven displays in total.

Display	Information Shown
1	Bluetooth® status, battery charge, current pressure, max. pressure
2	Firmware, available firmware update, serial number
3	Current user. Press and hold both buttons to change user, select with right button, and confirm by jogging the tool.
4	
5	
6	Cycles until next service
7	Since manufacturing: operating hours, capacity, number of cycles

**Maintenance**

	<b>⚠ WARNING</b>
	<p>Wear eye protection when operating or servicing this tool.</p> <p>Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.</p>

	<b>⚠ WARNING</b>
	<p>Skin injection hazard:</p> <p>Do not use hands to check for oil leaks. Oil under pressure easily punctures skin. If injured, seek medical attention immediately to remove oil.</p> <p>Failure to observe this warning could result in serious injury, gangrene, or death.</p>

	<b>⚠ WARNING</b>
	<p>Do not use solvents or flammable liquids to clean the tool body. Solvents or flammable liquids could ignite and cause serious injury or property damage.</p>

	<b>⚠ WARNING</b>
	<p>Pinch points:</p> <ul style="list-style-type: none"> <li>• Remove battery before changing dies, adapters, or jaws.</li> <li>• Keep hands away from the crimping tool head when crimping.</li> </ul> <p>Failure to observe these warnings could result in severe injury or death.</p>

<b>IMPORTANT</b>
<p>Relief valve adjustments must be done by an authorized service center.</p>

**Daily**
*Before use:*

1. Inspect the tool for wear or damage, such as cracks, gouges, or chips.
2. Inspect the tool for damage or leaks.
3. Inspect the rotation of the head assembly. Fully retract the ram. The head should rotate no more than 360°. If damage is detected, contact Greenlee customer service at 800-435-0786 for warranty service or repair.

*After use:*

1. Use a damp cloth and mild detergent to clean the housing. Allow the housing to dry.
2. Fully retract the ram. Place the tool in the carrying case and store in a cool, dry place.
3. If necessary, recharge the batteries. Refer to the instructions supplied with the battery charger.

**Monthly**

Thoroughly clean all surfaces.

**Annually or After 10,000 Crimps**

Contact Greenlee customer service at 800-435-0786 for warranty service or repair, and hydraulic oil replacement.

**Periodic Pressure Relief Valve Check**

The crimping tool's relief valve may require occasional adjustment. To determine whether this adjustment is necessary, contact Greenlee customer service at 800-435-0786 for warranty service or repair.

## Troubleshooting

### Before You Begin

1. Make sure that the battery is charged. Recheck the battery after several minutes to make sure the battery is holding its charge.
2. Use a **nonflammable** contact cleaner or pencil eraser to clean the electrical contacts on the battery and tool.
3. Reinstall the battery and check the tool again.

<b>Problem</b>	<b>Possible Cause</b>	<b>Probable Remedy</b>
Tool is inoperative.	Battery charge low.	Charge or replace battery.
	Dirt, contaminants, etc., in ram area of tool.	Clean tool.
	Tool components worn or damaged.	Contact Greenlee customer service at 800-435-0786 for warranty service or repair.
Motor is inoperative.	Low or uncharged battery.	Try known charged battery. Inoperative battery may be discharged or may have reached life expectancy.
	Broken switch components.	Contact Greenlee customer service at 800-435-0786 for warranty service or repair.
Motor runs but tool will not complete a cycle.	Oil level low.	Contact Greenlee customer service at 800-435-0786 for warranty service or repair.
	Air in hydraulic system.	Pull trigger and hold retract button simultaneously. Run for approximately 10 seconds, and then attempt to crimp. If unsuccessful, contact Greenlee customer service at 800-435-0786 for warranty service or repair.
	Cold oil.	Pull trigger and hold retract button simultaneously to warm oil. Store tool in warm area.
Tool loses oil.	Damaged seal.	Contact Greenlee customer service at 800-435-0786 for warranty service or repair.



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